

**Training and Services Corp.**  
**(originally listed as Hasstech)**

**AcuRite**  
**(for Rigid and Flexible Pipelines)**

**LINE TIGHTNESS TEST METHOD**

<b>Certification</b>	Leak rate of 0.1 gph with PD = 100% and PFA = 0%.
<b>Leak Threshold</b>	0.01 gph. A pipeline system should not be declared tight if the test result indicates a loss that equals or exceeds this threshold.
<b>Applicability</b>	Gasoline, diesel, aviation fuel, fuel oil #4.
<b>Specification</b>	System tests rigid and flexible pipelines. Tests are conducted at 150% operating pressure. Mechanical line leak detectors shall be removed or manually isolated from the pipeline for duration of test, or check valve in pump must be manually closed if testing is to be conducted with mechanical line leak detector in place.
<b>Pipeline Capacity</b>	Maximum of 150 gallons.
<b>Waiting Time</b>	Minimum of 30 minutes between dispensing and testing.
<b>Test Period</b>	Minimum of 30 minutes. Test data are acquired and recorded manually. Manual calculations are performed by the operator on site.
<b>Calibration</b>	System must be checked annually and, if necessary, calibrated in accordance with manufacturer's instructions.
<b>Comments</b>	Operating instructions include specific procedures for flexible pipelines. Formerly manufactured by Hasstech.

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