

Emerging Fuels: What's Happening?

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Agenda

- Emerging fuels today
- EPA Regulation updates
- Congressional Updates
- Infrastructure and other funding
- Corrosion and USTs
- Discussion



Fuels and Transportation are Changing

Emerging Fuels

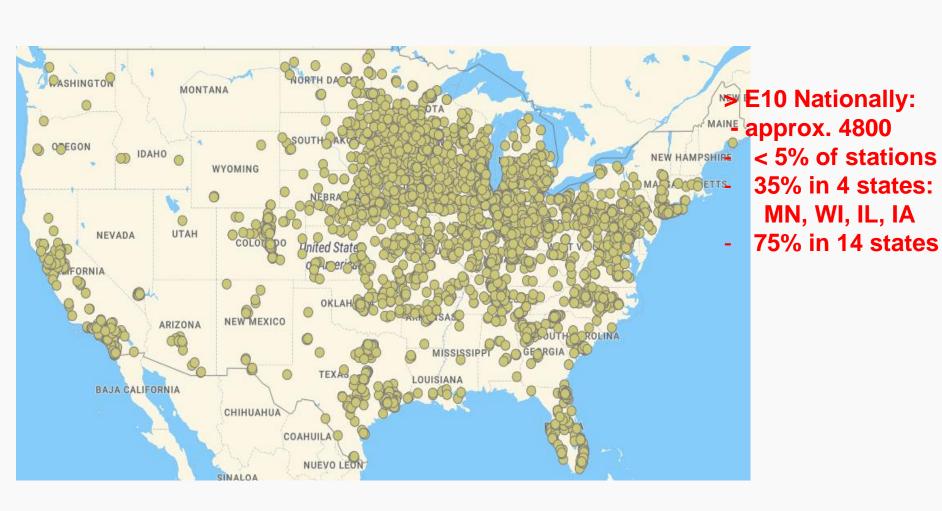
- ULSD/ULSG
- E15/Unleaded 88
- E85
- Biodiesel
- Renewable Diesel
- Isobutanol?
- E-fuels?

Other Tech

- Electrification
- Methanol
- Hydrogen
- Natural Gas



~ 4000 Retail Locations Offer E85



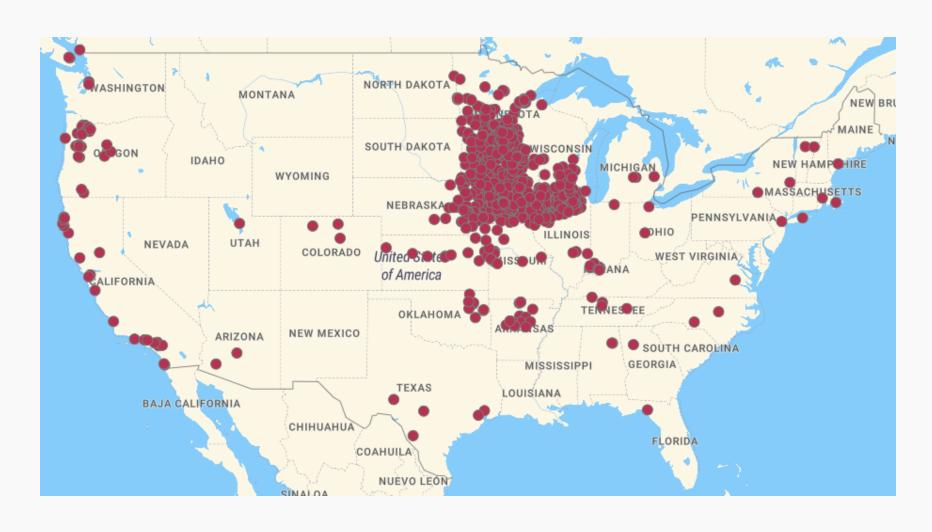


~ 2700 Retail Locations Offer E15



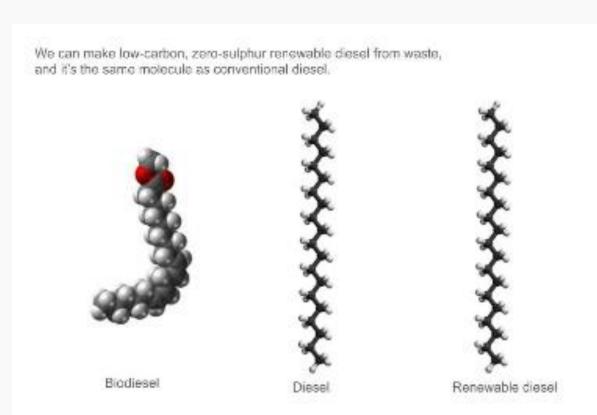


~ 827 Stations Offer Biodiesel ≥ B20





The Future: Renewable diesel







40 CFR 280.32 - Compatibility Requirements

(a) UST system must be compatible (1988,2015)

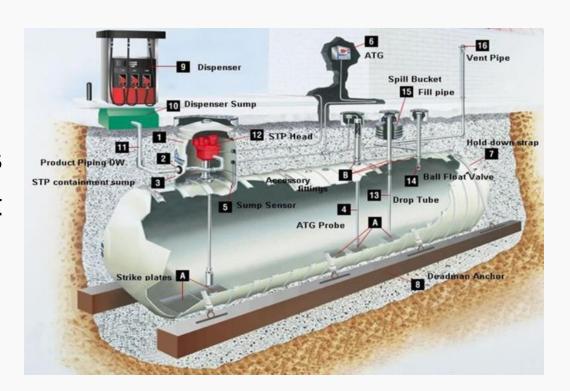
(b) and (c)

- Notify
- Demonstrate compatibility
- Keep records
 (2015)



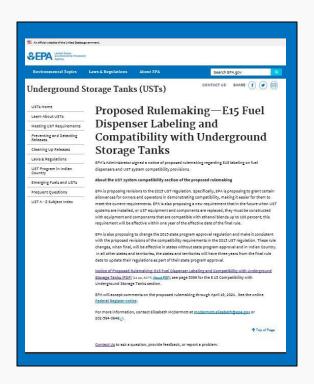
Compatibility Requirement in 280.32(b) and (c) applies to:

- Tanks
- Piping
- Containment sumps
- Pumping equipment
- Release detection equipment
- Spill equipment
- Overfill equipment





Proposed Regulation: E15 Fuel Dispenser Labeling and Compatibility with Underground Storage Tanks



- On January 15, 2021, EPA's Administrator signed a notice of proposed rulemaking: E15 Fuel Dispenser Labeling and Compatibility with Underground Storage Tanks
- Proposed to grant certain allowances for owners and operators in demonstrating compatibility.
- Proposed a new requirement that when UST systems are installed, or UST equipment and components are replaced, they must be constructed with equipment and components that are compatible with ethanol blends up to 100 percent.



2021-2022 Congress Proposed Ethanol Legislation

22 Proposed Bills:	E	1	5
1	Allow E15 to be sold year-round	EPA: withdraw proposed E15 rule	Mandate commissary sales of E13
2	Require E15 research and warn consumers	USDA: Fund UST and distribution equipment	Require different emissions modeling
3	EPA: Finalize E15 rule	Eliminate corn ethanol from RFS	Require higher octane fuels and vehicles

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Congressional Legislation - Finalized

Bipartisan Infrastructure Law



- driveelectric.gov
- Facilitate requirements in infrastructure law
- Primarily deploying electric vehicle chargers
- Also zero-emission fueling infrastructure, and zero-emission transit and school buses.

Inflation Reduction Act

- \$500,000,000 in higher blends infrastructure funding
- Tax credits for carbon capture w/biofuels



Other Biofuels Funding

- USDA Higher Blends Infrastructure Incentive Program (HBIIP)
 - April 2020 \$100 million https://www.rd.usda.gov/hbiip (Follows \$100 million through prior BIP program)
 - August 2022 \$100 million currently open NOW
 - Additional points for geographic diversity, small owners, first time applicants
- Minnesota: 2022 AGRI program
 - \$6 million for owners of 10 stations or fewer; another solicitation may follow
- Missouri, Iowa, Florida



Corrosion Impacts in UST Systems



Release prevention equipment functionality (diesel)



Tank integrity (diesel)



Corroding components in sump (gasoline)



suggest that taking action to address

in USTs storing diesel.

our research.

microbiologically-influenced corrosion is very effective

at slowing and limiting negative impacts of corrosion

EPA's research does not supply conclusive findings

regarding the cause of corrosion. Nonetheless, the

type, operation, and maintenance practices; and

nationwide locations of the 42 tanks examined

extent and geographic spread of corrosion. The

number of tanks in our research; the diversity of tank

provide an improved understanding of the probable

research results and subsequent discussions also give

us a broader understanding of the risks to equipment

integrity and functionality posed by corrosion. The

Coordinating Research Council is now developing a

third phase of research, which EPA is supporting by

providing input and access to data collected during

EPA Nationwide Notice - 2016

Notice Of Corrosion Risks In Underground Storage Tanks Storing Diesel Fuel US Environmental Protection Agency, Office Of Underground Storage Tanks July 2016

EPA recommends that owners of underground storage tank (UST) systems storing diesel fuel check inside their tanks for corrosion, which research suggests is now appearing on equipment in most tank systems storing diesel fuel.

Summary

Observations from EPA's 2016 research, which examined 42 operational UST systems storing diesel fuel across the country, show a significant prevalence of corrosion of metal components inside those tanks. The preliminary results categorized 35 of 42 - or 83 percent - of the examined diesel fuel tanks exhibiting moderate or severe corrosion. Less than 25 percent of USTs involved in the research reported corrosion prior to the internal inspection. Corrosion in the upper vapor spaces inside USTs is a relatively new phenomenon and can cause equipment failure by preventing proper operation of release detection and prevention equipment. In steel tanks, corrosion can cause direct tank failure and releases to the environment. At this point, we do not think there is an epidemic of releases and we cannot project the actual percentage of USTs in a real world setting with advanced corrosion. But we are sufficiently concerned about potential releases that we think it prudent to alert tank owners of the problem and further investigate the issue. If left unchecked, there could be a substantial number of new UST releases. which have historically been a leading cause of groundwater contamination

We estimate there are at least 100,000 federally regulated USTs storing diesel fuel. However, the number of potentially affected tanks is significantly higher when counting similar sized aboveground storage tanks and smaller unregulated USTs such as farm tanks and home heating oil tanks.

Since studies to date have not definitively confirmed the root cause of the corrosion, there is no widelyaccepted solution to the problem. However, there are actions tank owners can take now to minimize the corrosion and the associated risks while stakeholders look for a solution

Recommendation

EPA recommends UST owners check for corrosion in their tank systems storing diesel fuel; this applies to both systems with steel tanks and systems with fiberglass tanks. Owners reporting corrosion sometimes find sludge or particles, which may look like coffee grounds, clogging their fuel filters. EPA recommends all owners of UST systems storing diesel fuel conduct a visual inspection by checking in their filters and inside UST system access points even if they have not seen symptoms in the filter; severe corrosion may already be established before symptoms appear in the fuel filter and an owner becomes aware of a severe corrosion issue. Remember that this initial diagnostic observation of UST equipment visible from the surface may not show corrosion even if it exists in the UST system.

Owners should also contact UST servicing companies to further evaluate the extent of corrosion inside tanks. These companies can remove and check equipment for evidence of corrosion; they may also sometimes use a specially designed video camera to conduct a thorough visual inspection inside an UST system. If observations show corrosion, the company might remove more equipment and check to ensure all equipment is functioning properly. The company might suggest additional testing for the functionality of overfill prevention equipment, leak detection equipment, and automatic tank gauges. Testing the integrity of both single-walled and double-walled tanks for absolute tightness may also be warranted.

If owners or the servicing company finds corrosion, equipment should be renaired or replaced as necessary to ensure proper functionality. Until the exact cause of corrosion is determined and a long term solution is identified, EPA recommends owners

July 2016

best currently available practices, technologies, or treatments available to minimize the risk of release of diesel fuel from tanks. Regularly checking for and removing water found in

refer to several industry

documents that suggest

the bottom of tanks storing diesel fuel is widely recognized as a critical preventive method for reducing the risk of

for Microbial

Background About

be beneficial.

corrosion. Additional

preventive practices may

Corrosion In Tanks Storing Diesel Fuel Beginning around 2007, owners reported to servicing companies new incidents of severe and rapid corrosion of internal metal components of tanks storing diesel fuel. These reports usually described severe corrosion of equipment in upper portions of UST systems in the regions generally not submerged in fuel. Prior to 2007, a corrosion risk in diesel fuel tanks was considered minor and, if it occurred, appeared in the wetted, or lower, portion of the tank.

Industry and EPA are working together to understand the corrosion issue and identify solutions. The Clean Diesel Fuel Alliance, an organization represented by many industry members and supported by EPA, began researching the corrosion issue as reports became more numerous. In 2012, the Clean Diesel Fuel Alliance produced the first research results about this corrosion issue. EPA worked collaboratively with industry and other agencies to develop the second phase of research, which built on the knowledge and questions from the 2012 research. In July 2016, EPA released the research results in a peer-reviewed

Research to date has not been able to pinpoint a cause, but it appears microbiologically-influenced corrosion could be largely responsible. Many processes are occurring at the microscopic level in USTs, but several industry maintenance documents

Examples Of Industry

- Council -Preventive Maintenance Guide for Diesel Storage and Dispensing Systems and Diesel Fuel Storage And
- Recommended Practice For Storage Tank Maintenance
- Contamination in Fuels and

Risks Of Corrosion In Tanks Storing Diesel Fuel Heavy corrosion could potentially prevent proper functioning of various release prevention equipment, which is required in all tanks. Equipment functions range from detecting UST system releases should they occur to minimizing the chance of overfilling tanks and

releasing diesel fuel to the environment.

Corrosion also appears to present a risk to the integrity of tanks, especially in the bottom of metal tanks where water and sludge may accumulate. Corrosion of metal tank walls or metal bungs in fiberglass tanks could result in failure of that equipment and could cause a release of diesel fuel to the environment.

Owners are responsible for the costs of cleaning up releases to the environment when they occur, so it is important for owners to check their tanks for corrosion. Severe corrosion without a release may still result in higher costs due to the need for increased maintenance or the premature replacement of equipment. Owners should check for corrosion in addition to continuing to meet all applicable UST regulatory requirements.

For More Information

contact UST implementing agencies.

Handling Guide

Clean Diesel Fuel Alliance -Guidance For Underground Storage Tank management At ULSD Dispensing

ASTM D6469 (available for purchase) - Standard Guide

See EPA's corrosion in USTs storing diesel website or





Diesel Corrosion Research			
2012	Clean Diesel Fuel Alliance	6 Fiberglass Tanks	
2016	EPA	42 Tanks – Steel and Fiberglass	
2021	Coordinating Research Council – Diesel Performance Group – Corrosion Panel	Lab – screening study for corrosion factors	
2022	Diesel Quality Council organized by the Fuels Institute	Evaluated diesel fuel in tanks and dispensers	



Selected EPA OUST Emerging Fuels Resources

OUST Website https://www.epa.gov/ust

- 2015 UST Technical Compendium (including questions on biodiesel and renewable diesel): https://www.epa.gov/ust/underground-storage-tank-ust-technical-compendium-about-2015-ust-regulation
- 2020 UST System Compatibility Biofuels Guide (printable, including updated compatibility checklist on pages A-2 through A-4) <u>UST System Compatibility with Biofuels - July 2020 (epa.gov)</u>
- 2020 E15 UST Compatibility Desk Statement: <u>E15 Compatibility with UST Systems Statement</u> (epa.gov)
- UST Compliance Advisory about Compatibility Requirements in 40 CFR 280.32: https://www.epa.gov/ust/compliance-advisories-about-2015-underground-storage-tank-regulation



In Conclusion,

Just Remember:

In the emerging fuels world, everything is fluid.